

ANSI B94.11M--JOBBER LENGTH

NOTE: SPLIT POINT AVAILABLE FROM 1/8" ON.

SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)
1/16	.0625	7/8	1-7/8	5/32	.2188	2	3-1/8	1/4	.2500	2-3/4	4	11/32	.3438	3-7/16	4-5/8	7/16	.4375	4-1/16	5-1/2
5/64	.0781	1	2	11/64	.1719	2-1/8	3-1/4	17/64	.2656	2-7/8	4-1/8	23/64	.3594	3-1/2	4-7/8	29/64	.4531	4-3/16	5-5/8
3/32	.0938	1-1/4	2-1/4	3/16	.1875	2-5/16	3-1/2	9/32	.2812	2-15/16	4-1/4	3/8	.3750	3-5/8	5	15/32	.4688	4-5/16	5-3/4
7/64	.1094	1-1/2	2-5/8	13/64	.2031	2-7/16	3-5/8	19/64	.2969	3-1/16	4-3/8	25/64	.3906	3-3/4	5-1/8	31/64	.4844	4-3/8	5-7/8
1/8	.1250	1-5/8	2-3/4	7/32	.2188	2-1/2	3-3/4	5/16	.3125	3-3/16	4-1/2	13/32	.4062	3-7/8	5-1/4	1/2	.5000	4-1/2	6
9/64	.1406	1-3/4	2-7/8	15/64	.2344	2-5/8	3-7/8	21/64	.3281	3-5/16	4-3/4	27/64	.4219	3-15/16	5-3/8				

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SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)
#1	.2280	2-5/8	3-7/8	#14	.1820	2-3/16	3-3/8	#27	.1440	1-7/8	3	#40	.0980	1-3/8	2-3/8	#53	.0595	7/8	1-7/8
#2	.2210	2-5/8	3-7/8	#15	.1800	2-3/16	3-3/8	#28	.1405	1-3/4	2-7/8	#41	.0960	1-3/8	2-3/8	#54	.0550	7/8	1-7/8
#3	.2130	2-1/2	3-3/4	#16	.1770	2-3/16	3-3/8	#29	.1360	1-3/4	2-7/8	#42	.0935	1-1/4	2-1/4	#55	.0520	7/8	1-7/8
#4	.2090	2-1/2	3-3/4	#17	.1730	2-3/16	3-3/8	#30	.1285	1-5/8	2-3/4	#43	.0890	1-1/4	2-1/4	#56	.0465	3/4	1-3/4
#5	.2055	2-1/2	3-3/4	#18	.1695	2-1/8	3-1/4	#31	.1200	1-5/8	2-3/4	#44	.0860	1-1/8	2-1/8	#57	.0430	3/4	1-3/4
#6	.2040	2-1/2	3-3/4	#19	.1660	2-1/8	3-1/4	#32	.1160	1-5/8	2-3/4	#45	.0820	1-1/8	2-1/8	#58	.0420	11/16	1-5/8
#7	.2010	2-7/16	3-5/8	#20	.1610	2-1/8	3-1/4	#33	.1130	1-1/2	2-5/8	#46	.0810	1-1/8	2-1/8	#59	.0410	11/16	1-5/8
#8	.1990	2-7/16	3-5/8	#21	.1590	2-1/8	3-1/4	#34	.1110	1-1/2	2-5/8	#47	.0785	1	2	#60	.0400	11/16	1-5/8
#9	.1960	2-7/16	3-5/8	#22	.1570	2	3-1/8	#35	.1100	1-1/2	2-5/8	#48	.0760	1	2				
#10	.1935	2-7/16	3-5/8	#23	.1540	2	3-1/8	#36	.1065	1-7/16	2-1/2	#49	.0730	1	2				
#11	.1910	2-5/16	3-1/2	#24	.1520	2	3-1/8	#37	.1040	1-7/16	2-1/2	#50	.0700	1	2				
#12	.1890	2-5/16	3-1/2	#25	.1495	1-7/8	3	#38	.1015	1-7/16	2-1/2	#51	.0670	1	2				
#13	.1850	2-5/16	3-1/2	#26	.1470	1-7/8	3	#39	.0995	1-3/8	2-3/8	#52	.0635	7/8	1-7/8				

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SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)
A	.2340	2-5/8	3-7/8	G	.2610	2-7/8	4-1/8	M	.2950	3-1/16	4-3/8	S	.3480	3-1/2	4-7/8	Y	.4040	3-7/8	5-1/4
B	.2380	2-3/4	4	H	.2660	2-7/8	4-1/8	N	.3020	3-1/16	4-3/8	T	.3580	3-1/2	4-7/8				
C	.2420	2-3/4	4	I	.2720	2-7/8	4-1/8	O	.3160	3-3/16	4-1/2	U	.3680	3-5/8	5	Z	.4130	3-7/8	5-1/4
D	.2460	2-3/4	4	J	.2770	2-7/8	4-1/8	P	.3230	3-5/16	4-3/4	V	.3770	3-5/8	5				
E	.2500	2-3/4	4	K	.2810	2-15/16	4-1/4	Q	.3320	3-7/16	4-5/8	W	.3860	3-3/4	5-1/8				
F	.2570	2-7/8	4-1/8	L	.2900	2-15/16	4-1/4	R	.3390	3-7/16	4-5/8	X	.3970	3-3/4	5-1/8				

ANSI B94.11M--JOBBER LENGTH JIS STANDARD

NOTE: SPLIT POINT AVAILABLE FROM 1/8" ON.

SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)
1.0MM	.0394	17	41	3.5MM	.1378	44	73	6.0MM	.2362	70	102	9.0MM	.3543	89	124	12.0MM	.4724	111	149
1.5MM	.0591	22	48	4.0MM	.1575	54	83	6.5MM	.2559	73	105	9.5MM	.3740	92	127				
2.0MM	.0787	25	51	4.2MM	.1654	54	83	7.0MM	.2756	73	105	10.0MM	.3937	95	130	12.5MM	.4921	114	152
2.5MM	.0984	35	60	4.5MM	.1772	56	86	7.5MM	.2953	78	111	10.5MM	.4134	98	133				
3.0MM	.1181	41	70	5.0MM	.1969	62	92	8.0MM	.3150	81	114	11.0MM	.4331	103	140	13.0MM	.5118	114	152
3.3MM	.1299	44	73	5.5MM	.2165	64	95	8.5MM	.3346	87	121	11.5MM	.4528	106	143				

ANSI B94.11M--AIRCRAFT EXTENSION

NOTE: SPLIT POINT AVAILABLE FROM 1/8" ON.

SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)	SIZE	DECIMAL EQUIVALENT	L2 (INCH)	L1 (INCH)
1/16	.0625	7/8	6 OR 12	9/64	.1406	1-3/4	6 OR 12	7/32	.2188	2-1/2	6 OR 12	19/64	.2969	3-1/16	6 OR 12	3/8	.3750	3-5/8	6 OR 12
5/64	.0781	1	6 OR 12	5/32	.1562	2	6 OR 12	15/64	.2344	2-5/8	6 OR 12	5/16	.3125	3-3/16	6 OR 12	7/16	.4375	4-1/16	6 OR 12
3/32	.0938	1-1/4	6 OR 12	11/64	.1719	2-1/8	6 OR 12	1/4	.2500	2-3/4	6 OR 12	21/64	.3281	3-5/16	6 OR 12	1/2	.5000	4-1/2	6 OR 12
7/64	.1094	1-1/2	6 OR 12	3/16	.1875	2-5/16	6 OR 12	17/64	.2656	2-7/8	6 OR 12	11/32	.3438	3-7/16	6 OR 12				
1/8	.1250	1-5/8	6 OR 12	13/64	.2031	2-7/16	6 OR 12	9/32	.2812	2-15/16	6 OR 12	23/64	.3594	3-1/2	6 OR 12				